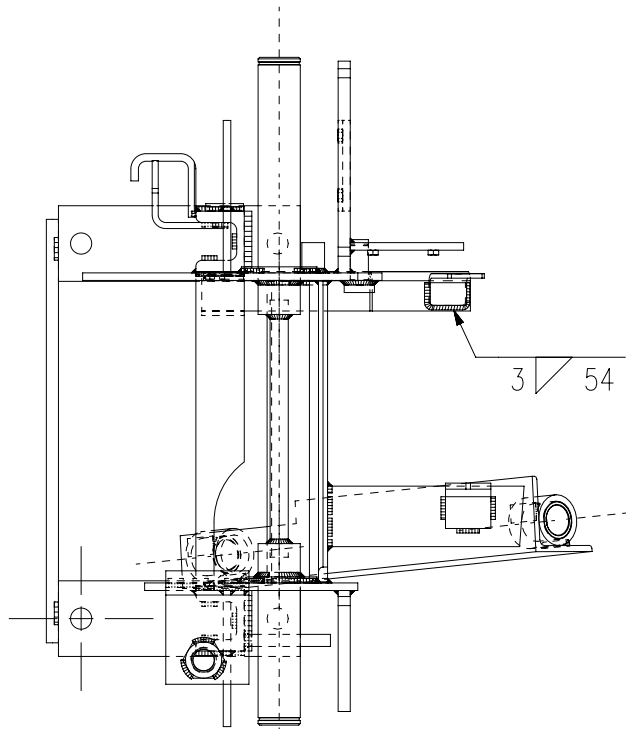
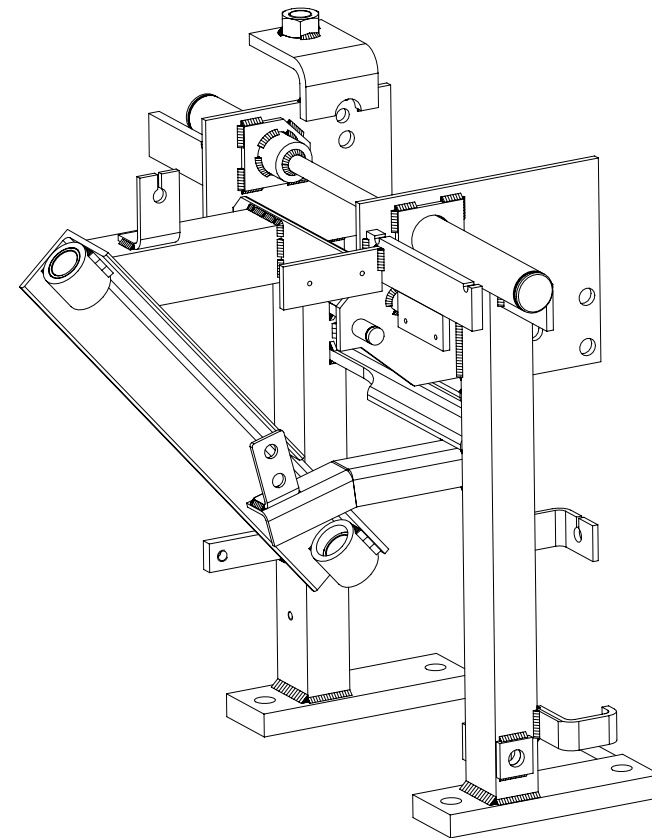
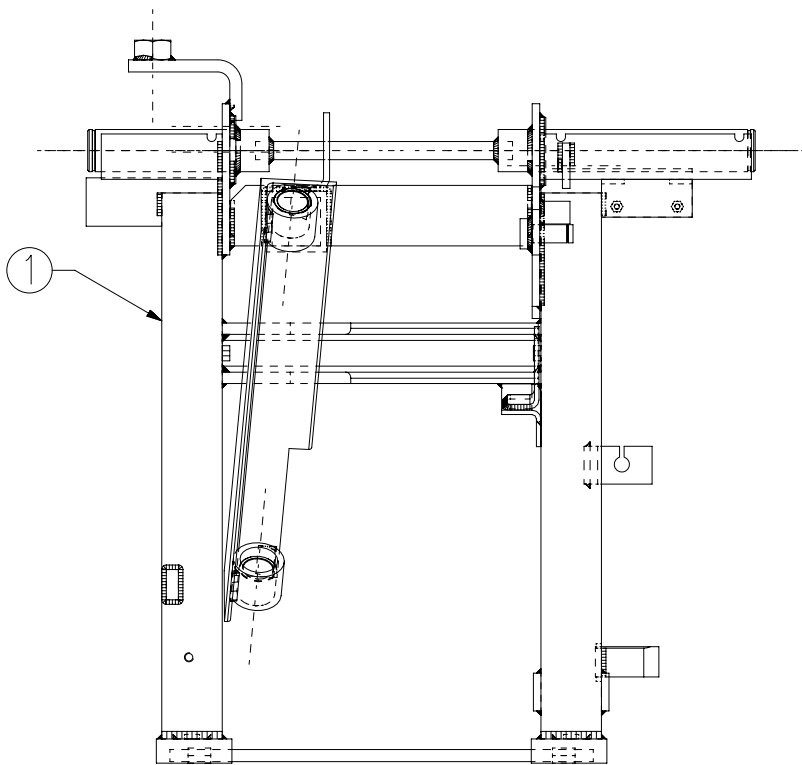
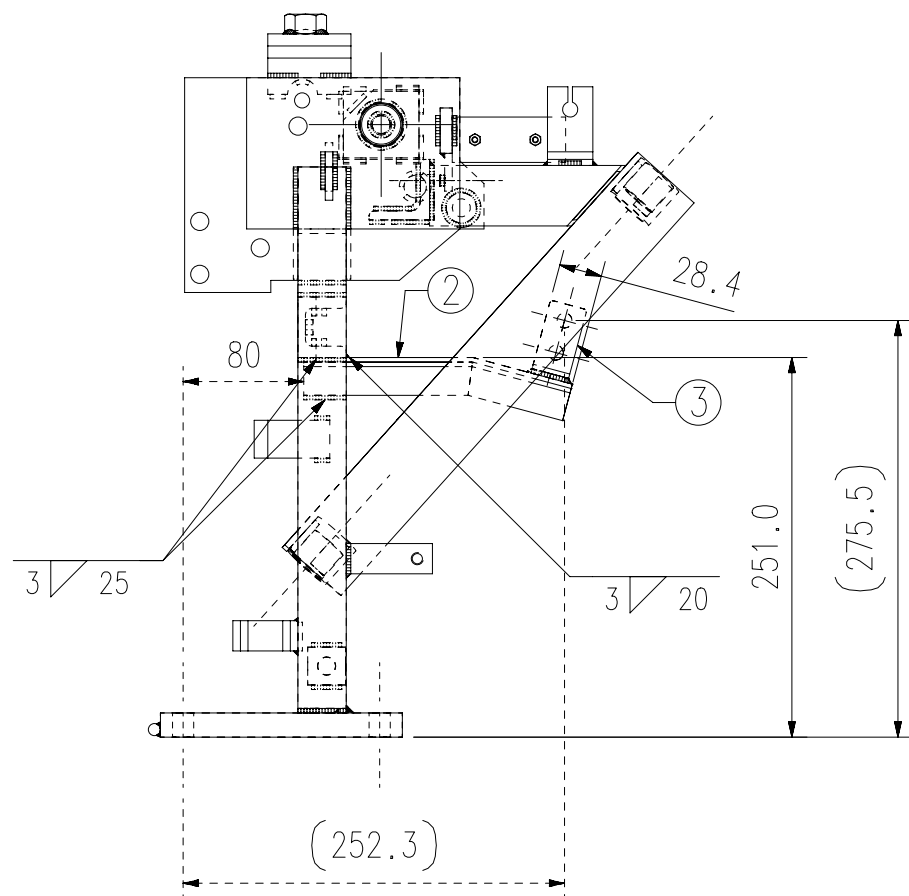


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NOTE:

1. PART MUST BE FREE FROM FRACTURE, BURRS & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.
2. PART MUST BE FREE OF STRECHING AND SCORING MARKS AND WRINKLES.
3. ALL UNSPECIFIED RADII TO BE OF METAL THICKNESS.
4. PART IS SAME AS 007537394C91 EXCEPT ADDITION OF SR.NO. 2 AND 3.
5. Z3 WELD TO BE DONE WHEREVER WELDING IS SHOWN AS PER STANDARD PS-608.
6. PRIMING AS PER PS-529 PROC-2
(PRIMING TO BE DONE ONLY AFTER WELDING SR.NO. 2&3).



SR. NO.	PART NO.	PART NAME	QTY.	MATERIAL
1	007537394C91	BRACKET CONTROLS MAIN MOUNTING	1	REFER DRAWING
2	008032959U01	ROD MTG SUPPORT	1	HR STEEL SHEET GRADE MFD11
3	008033067U01	ROD MTG SUPPORT BRACKET	1	DD AS PER M&M FE G 00 0689

REF PART NO: 007537394C91

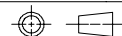
UNSPECIFIED TOLERANCES FOR PART	
FORMING TO FORMING	UPTO 500 ±0.5 ABOVE 500 ±0.8
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5
FORM TO PIERCE	±0.5
HOLE SIZES	+0.2/-0
SLOT SIZES	±0.8
FLANGE WIDTH	+1.0/-0.7
JOGGLE DEPTH	+0.3/0
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY	
GENERAL TOLERANCES	UP TO 300 ±0.8 ABOVE 300 ±1.0
ANGULAR TOLERANCE	±1°

SURFACE FINISH SYMBOLS:ISO-1302
WELDING SYMBOLS:IS813
REMOVE ALL SHARP CORNERS & BURRS

DO NOT SCALE
ALL DIMENSIONS ARE IN mm

<SC> COUNT : 0	NAME	DATE	PROJECT CODE:
<CC> COUNT : 0	DSNR	AR	08-06-2023
WEIGHT(kg) : 13.799	CHKR	NVC	08-06-2023
S/F AREA(cm²):	APPR	DS	08-06-2023

MATERIAL:
REFER BOM



DWG.SIZE : A3

PART NUMBER :
008033414D91

CL:
AA

SCALE : 1:1

SHEET: 1 OF 2

ER23C0000228	AA	--	SR.1 CHILD PART UPDATED	AR	NVC	DS	22-05-24
ER/ECN NO	C/L	LOC	REVISIONS	DSR	CKR	APR	DATE

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

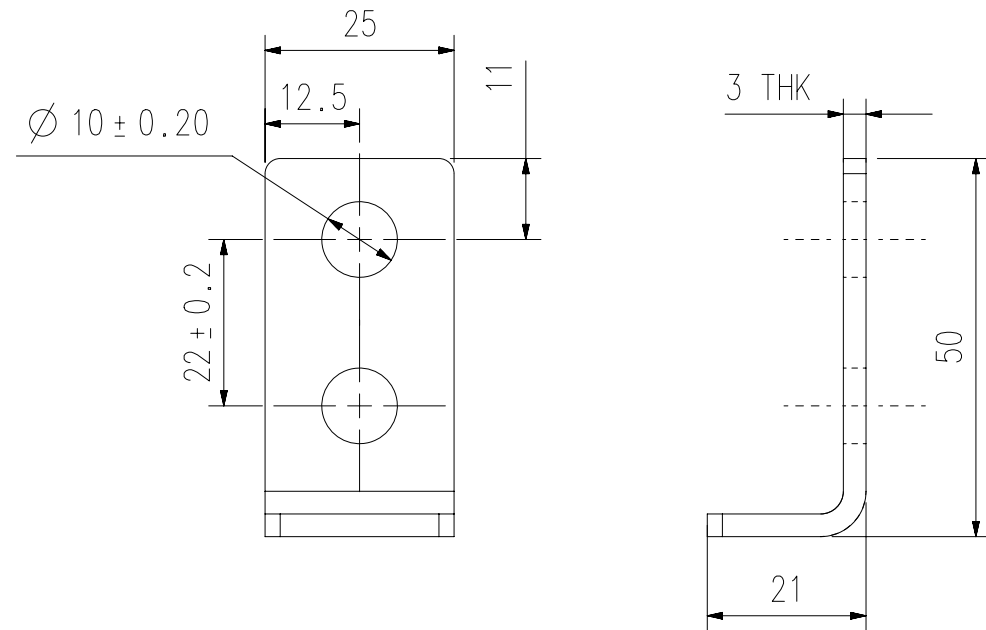
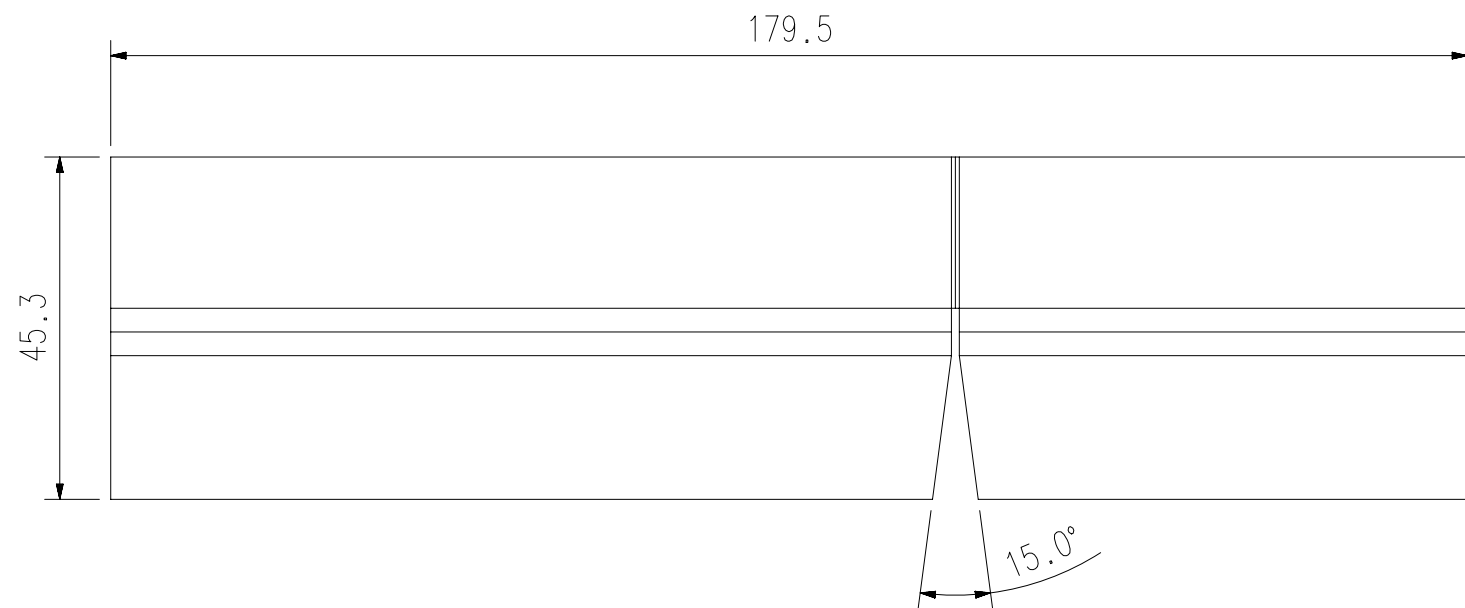
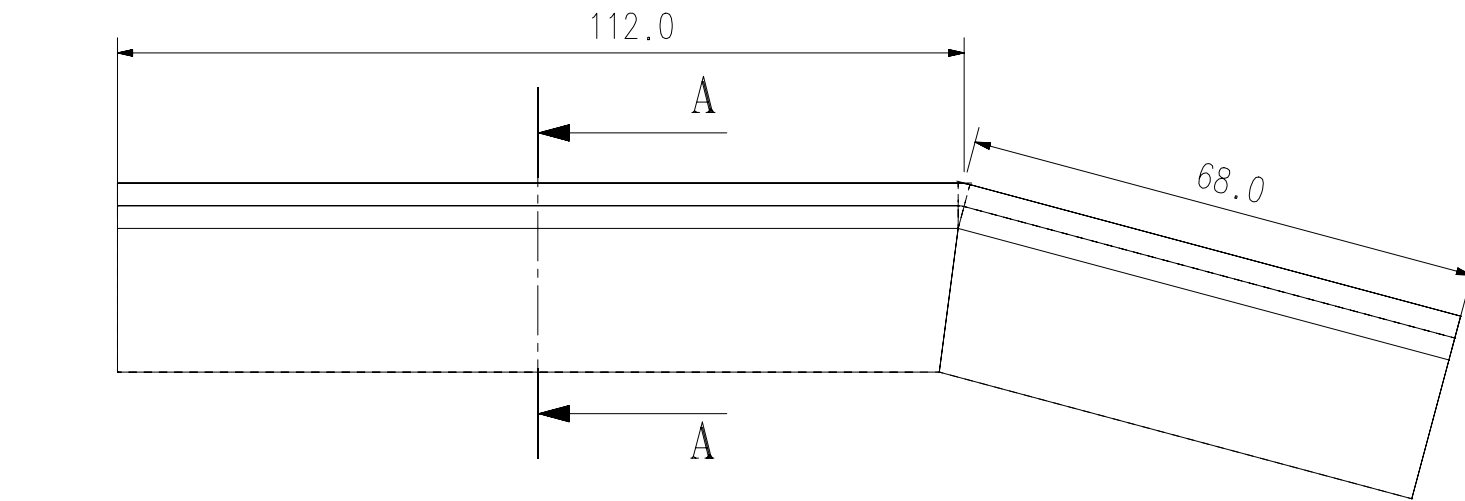
DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING



MAHINDRA & MAHINDRA LTD.
FARM DIVISION, INDIA

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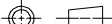
PART 1

REFER DRAWING
007537394C91

PART 2

PART 3

REF PART NO: 007537394C91

UNSPECIFIED TOLERANCES FOR PART		SURFACE FINISH SYMBOLS:ISO-1302		 MAHINDRA & MAHINDRA LTD.					
FORMING TO FORMING	UPTO 500 ±0.5 ABOVE 500 ±0.8	WELDING SYMBOLS:IS813		FARM DIVISION, INDIA					
CD BETWEEN HOLES	IN ONE PLANE ±0.2 IN DIFF PLANES±0.5	REMOVE ALL SHARP CORNERS & BURRS							
FORM TO PIERCE	±0.5	DO NOT SCALE ALL DIMENSIONS ARE IN mm	<SC> COUNT : 0	NAME		DATE	PROJECT CODE:		
HOLE SIZES	+0.2/-0		<CC> COUNT▽ 0	DSNR	AR	08-06-2023	ER NUMBER:		
SLOT SIZES	±0.8		WEIGHT(kg) : 13.799	CHKR	NVC	08-06-2023	DESCRIPTION :		
FLANGE WIDTH	+1.0/-0.7		S/F AREA(cm²):	APPR	DS	08-06-2023	BRACKET MAIN MOUNTING		
JOGGLE DEPTH	+0.3/0		MATERIAL:				PART NUMBER :		CL:
UNSPECIFIED TOLERANCES FOR PART & ASSEMBLY			REFER BOM			008033414D91			AA
GENERAL TOLERANCES	UP TO 300 ±0.8 ABOVE 300 ±1.0			DWG.SIZE : A3		SCALE : 1:1		SHEET: 2 OF 2	
ANGULAR TOLERANCE	±1°								

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

COMPUTER GENERATED DRAWING